



## SEVOLT WAY PREMIUM 32HD, 68HD, 150HD & 220HD

**SEVOLT WAY PREMIUM** series oils are designed for lubricating the ways of all types of machine tools and other applications where tacky, high film strength - extreme pressure properties are required. The extreme pressure additives and the high film strength of the Gold Premium Way Lubes effectively controls wear and galling of system components by exhibiting high film strength while the special tackifier prevents the fluid from draining away from the lubricated surface and minimizes squeeze out on heavily loaded ways. Gold Premium Way Lubes are recommended for all types of machine tool sliding ways. Machine tools include lathes, planers, shapers, drilling machines, milling machines and screw machines.

SEVOLT WAY PREMIUM SERIES						
	Test Properties	Test Method	32 HD	68 HD	150 HD	220 HD
Typical Properties & Characteristics	Appearance	Visual	Bright & Clear	Bright & Clear	Bright & Clear	Bright & Clear
	Colour, Max	ASTM D 1500	2.5	3.5	4.5	4.5
	Density @ 29.5, °C, g/ml, Min	ASTM D 1298	0.820	0.830	0.850	0.850
	API Gravity	ASTM D 1298	31	29.5	29.5	28.5
	Viscosity, Kinematic at 40°C, cSt	ASTM D 445	32 Typ.	68 Typ.	150 Typ.	220 Typ.
	Viscosity Index, Min	ASTM D 2270	105	105	95	95
	Rust Test (in synth.sea water)	Internal	Should Passes	Should Passes	Should Passes	Should Passes
	Thermal stability	Internal	Should Passes	Should Passes	Should Passes	Should Passes

**Packaging Options:** SEVOLT WAY PREMIUM HD series is offered in 20, 26, 50 & 210 Liter.

### Properties:-

- Strong adhesive properties
- Good extreme pressure and anti-wear protection
- Excellent anti-stick-slip characteristics
- High film strength
- Smooth machine tool operations
- Good corrosion protection

**Health & Safety:** See corresponding product MSDS

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